

## 1 General Characteristics

All calcium aluminate cements possess the general properties of **good refractoriness** and **high early strength** when used alone as the principal hydraulic binder.

Composed of a blend of calcium aluminates and alumina, SECAR<sup>®</sup> 80 can be used as the primary binder or in combination with other reactive minerals to formulate high technology refractory castables.

Using SECAR<sup>®</sup> 80 as a refractory cement normally finds it as the primary binder in mortars and concretes exposed to high refractory temperatures. SECAR<sup>®</sup> 80 is preferred by many for high duty refractory concretes due to a very low iron oxide content of approximately 0.1%.

SECAR<sup>®</sup> 80 is a formulated cement blend designed to be the complete binder system for extreme duty castables. The combination of calcium aluminates, alumina and a formulated admixture system creates a robust and consistent binder core for today's demanding castable systems. Adaptations can be made to the system to formulate high technology deflocculated castable systems such as LCC, ULCC, shotcrete and pumpable refractories. Its controlled mineralogy gives the formulator great flexibility in castable design and also gives good compatibility with micro silica.

Calcium aluminate cements do not release Calcium Hydroxide as a hydration product when used as the sole hydraulic compound in a formulation. This imparts good refractoriness, chemical resistance and eliminates the major cause of efflorescence.

SECAR<sup>®</sup> 80 is a white in color. Colorimetry data is available on request.

SECAR<sup>®</sup> 80 does not contain crystalline silica.

## 2 Specifications

SECAR<sup>®</sup> 80 produced and distributed in North America adheres to the following specifications:

Chemical constituents (% by XRF chemistry)			
Al <sub>2</sub> O <sub>3</sub>	CaO	SiO <sub>2</sub>	Fe <sub>2</sub> O <sub>3</sub>
≥ 78.1	≤ 21.4	≤ 0.4	≤ 0.3

### Physical Properties (using EN-196 sand mortar)

- Flow at 45 min: ≥ 45% (ASTM C1437)
- Vicat Initial Set: ≥ 45 min.
- Vicat Final Set: ≤ 170 min

*Modified ASTM C191 - Needle weight is 1000g, needle diameter is 1.16 mm, samples immersed in water.*

- Compressive strength (ASTM C349)  
24 hr ≥ 2400 psi (16.5 MPa)

For detailed test procedures, please contact a Kerneos Technical or Quality Manager.

## 3 Additional Physical properties

- Bulk density: 0.89 – 1.07 g/cm<sup>3</sup> (55.7 – 67.1 lb/ft<sup>3</sup>)
- Specific gravity: approx. 3.19
- Residue at 90 microns (+170 mesh): < 5%
- Pyrometric cone equivalent - ASTM C24 on neat cement paste: 34-35 (≈ 3235° F or 1779° C)

Minor constituents (% by XRF Chemistry)			
TiO <sub>2</sub>	MgO	SO <sub>3</sub>	K <sub>2</sub> O+Na <sub>2</sub> O
< 0.3	< 0.5	< 0.3	< 0.7

## Mineralogy

- Principal mineralogical phase:  
calcium aluminate CA
- Secondary phase:  
A, CA<sub>2</sub>  
C = CaO      A = Al<sub>2</sub>O<sub>3</sub>      S = SiO<sub>2</sub>      F = Fe<sub>2</sub>O<sub>3</sub>

## 4 Packaging & Shelf Life

SECAR<sup>®</sup> 80 is available palletized in 50 lb bags or 2204 lb. super sacks.

SECAR<sup>®</sup> 80 packaging is designed to protect it from humidity. However, as with all hydraulic binders, it is recommended that SECAR<sup>®</sup> 80 not be placed outdoors or in direct contact with the ground. When correctly stored in dry conditions, the properties of SECAR<sup>®</sup> 80 will remain within specification limit for at least 6 months. In most cases, its properties will be retained for over a year.

## KERNEOS LIMITED WARRANTY

Kerneos warrants that this product, at the time of shipment, conforms to the Specifications set forth in section 2 of this Product Data Sheet. All other information provided in this Product Data Sheet is for guidance only. ALL OTHER WARRANTIES, INCLUDING WITHOUT LIMITATION THE WARRANTIES OF MERCHANTABILITY AND FITNESS FOR A PARTICULAR PURPOSE, ARE EXCLUDED. Kerneos' sole obligation and the sole and exclusive remedy under this limited warranty shall be the replacement of any nonconforming product, or, at Kerneos' option, the refund of the purchase price. No warranty is given for any technical advice or recommendations provided by Kerneos. Buyer waives all claims under this limited warranty unless it has given written notice of nonconformity within 30 days of delivery.